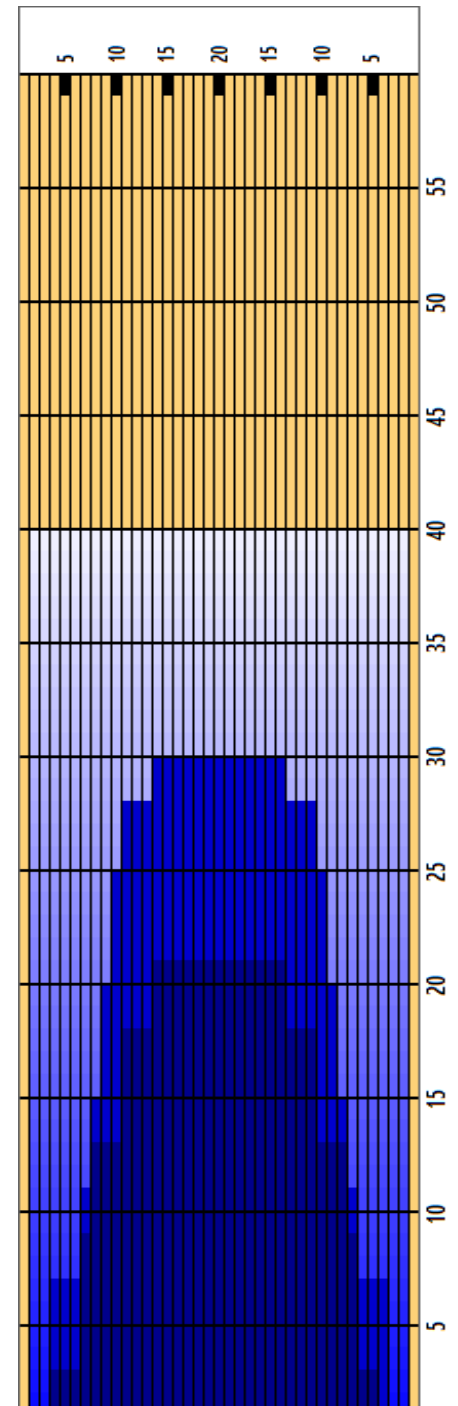


Oil Pattern Distance	40	Reverse Brush Drop	30	Oil Per Board	40 ul
Forward Oil Total	11.24 mL	Reverse Oil Total	10.28 mL	Volume Oil Total	21.52 mL
Tank Configuration	N/A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURVE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	3	A	35	0.0	0.0	0.0	1400
2	4L	5R	2	14	3	A	64	0.0	3.9	3.9	2560
3	7L	7R	3	14	3	A	81	3.9	9.8	5.9	3240
4	8L	8R	2	14	3	A	50	9.8	13.7	3.9	2000
5	11L	11R	2	18	3	A	38	13.7	18.8	5.1	1520
6	14L	14R	1	18	3	A	13	18.8	21.3	2.5	520
7	3L	3R	0	18	3	A	0	21.3	40.0	18.7	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	30.0	-10.0	0
2	14L	14R	1	18	3	B	13	30.0	27.5	-2.5	520
3	11L	11R	1	18	3	B	19	27.5	25.0	-2.5	760
4	10L	10R	2	18	3	B	42	25.0	19.9	-5.1	1680
5	9L	9R	2	18	3	B	46	19.9	14.8	-5.1	1840
6	8L	8R	2	14	3	B	50	14.8	10.9	-3.9	2000
7	7L	7R	2	14	3	B	54	10.9	7.0	-3.9	2160
8	4L	4R	1	10	3	B	33	7.0	5.6	-1.4	1320
9	3L	3R	0	10	3	B	0	5.6	0.0	-5.6	0



Cleaner Ratio Main Mix 24:1 Forward  
 Cleaner Ratio Back End Mix 24:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5	1.29	1.02	1.02	1.29	5.5

