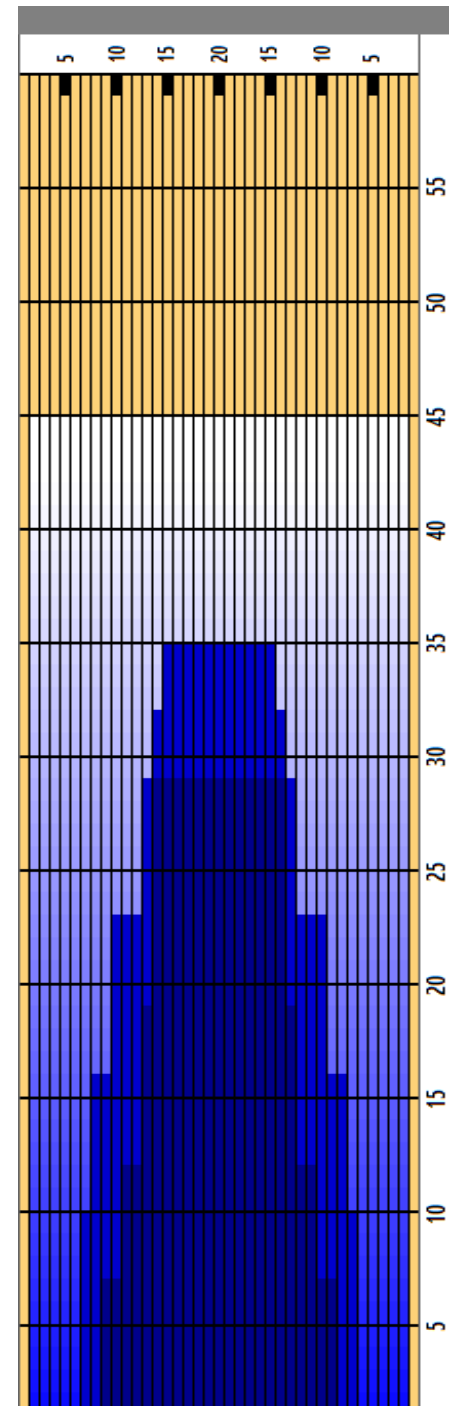


|                      |            |                    |         |                    |          |
|----------------------|------------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 45         | Reverse Brush Drop | 35      | Oil Per Board      | 50 ul    |
| Forward Oil Total    | 12.35 mL   | Reverse Oil Total  | 10 mL   | Volume Oil Total   | 22.35 mL |
| Tank Configuration   | Multi Tank | Tank A Conditioner | TERRAIN | Tank B Conditioner | CURRENT  |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 3L    | 3R   | 1     | 14    | A    | 35      | 0.0   | 0.0  | 0.0  | 1750  |
| 2 | 5L    | 5R   | 1     | 14    | A    | 31      | 0.0   | 1.9  | 1.9  | 1550  |
| 3 | 9L    | 9R   | 2     | 18    | A    | 46      | 1.9   | 7.0  | 5.1  | 2300  |
| 4 | 11L   | 11R  | 2     | 18    | A    | 38      | 7.0   | 12.1 | 5.1  | 1900  |
| 5 | 13L   | 13R  | 3     | 18    | A    | 45      | 12.1  | 19.7 | 7.6  | 2250  |
| 6 | 14L   | 14R  | 4     | 18    | A    | 52      | 19.7  | 29.9 | 10.2 | 2600  |
| 7 | 2L    | 2R   | 0     | 22    | A    | 0       | 29.9  | 40.0 | 10.1 | 0     |
| 8 | 2L    | 2R   | 0     | 26    | A    | 0       | 40.0  | 45.0 | 5.0  | 0     |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 26    | B    | 0       | 45.0  | 35.0 | -10.0 | 0     |
| 2 | 15L   | 15R  | 1     | 22    | B    | 11      | 35.0  | 31.9 | -3.1  | 550   |
| 3 | 14L   | 14R  | 1     | 22    | B    | 13      | 31.9  | 28.8 | -3.1  | 650   |
| 4 | 13L   | 13R  | 2     | 22    | B    | 30      | 28.8  | 22.6 | -6.2  | 1500  |
| 5 | 10L   | 10R  | 2     | 22    | B    | 42      | 22.6  | 16.4 | -6.2  | 2100  |
| 6 | 8L    | 8R   | 2     | 22    | B    | 50      | 16.4  | 10.2 | -6.2  | 2500  |
| 7 | 7L    | 7R   | 2     | 18    | B    | 54      | 10.2  | 5.1  | -5.1  | 2700  |
| 8 | 2L    | 2R   | 0     | 14    | B    | 0       | 5.1   | 0.0  | -5.1  | 0     |



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle: Inside  | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 11.5           | 2.4            | 1.06            | 1.06            | 2.4            | 11.5           |

