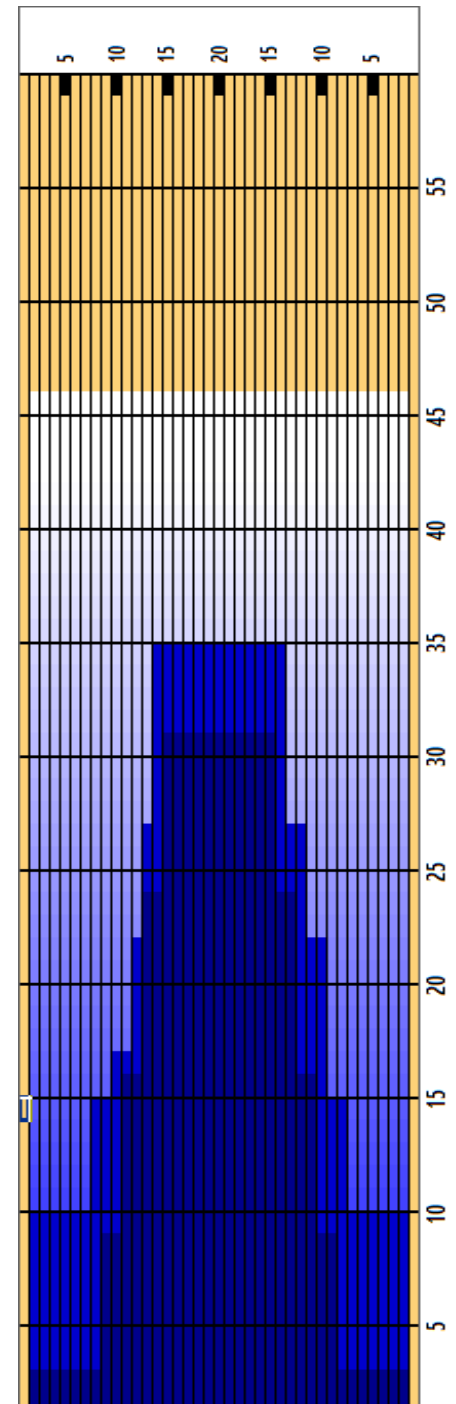


Oil Pattern Distance	46	Reverse Brush Drop	36	Oil Per Board	42 ul
Forward Oil Total	12.264 mL	Reverse Oil Total	10.668 mL	Volume Oil Total	22.932 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Current	Tank B Conditioner	Curve

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	A	111	0.0	3.9	3.9	4662
2	9L	9R	2	18	A	46	3.9	9.0	5.1	1932
3	11L	11R	3	18	A	57	9.0	16.6	7.6	2394
4	13L	13R	3	18	A	45	16.6	24.2	7.6	1890
5	15L	15R	3	18	A	33	24.2	31.8	7.6	1386
6	2L	2R	0	18	A	0	31.8	36.0	4.2	0
7	2L	2R	0	22	A	0	36.0	41.0	5.0	0
8	2L	2R	0	26	A	0	41.0	46.0	5.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	46.0	35.0	-11.0	0
2	14L	14R	3	18	B	39	35.0	27.4	-7.6	1638
3	13L	12R	2	18	B	32	27.4	22.3	-5.1	1344
4	12L	10R	2	18	B	38	22.3	17.2	-5.1	1596
5	10L	10R	1	14	B	21	17.2	15.3	-1.9	882
6	8L	8R	2	18	B	50	15.3	10.2	-5.1	2100
7	2L	2R	2	14	B	74	10.2	6.3	-3.9	3108
8	2L	2R	0	14	B	0	6.3	0.0	-6.3	0

Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance          NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.2	2.41	1.07	1.07	2.17	5.2

