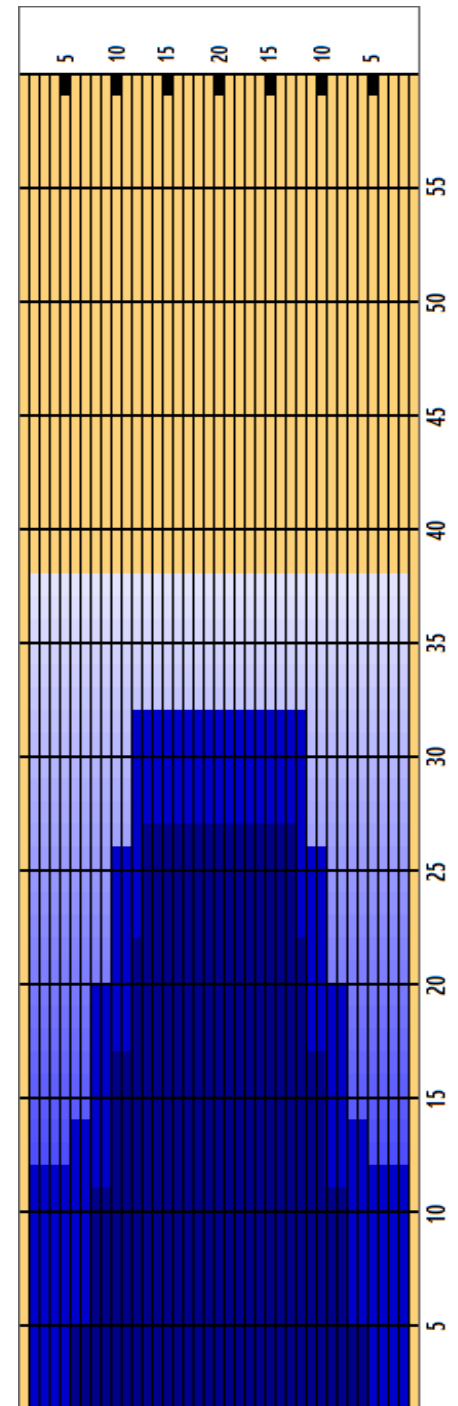


Oil Pattern Distance	38	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	15.155 mL	Reverse Oil Total	8.69 mL	Volume Oil Total	23.845 mL
Tank Configuration	Multi Tank	Tank A Conditioner	CURRENT	Tank B Conditioner	CURVE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	40	14	A	74	0.0	1.9	1.9	2960
2	6L	6R	2	40	14	A	58	1.9	5.8	3.9	2320
3	8L	8R	3	45	14	A	75	5.8	11.7	5.9	3375
4	10L	10R	3	50	14	A	63	11.7	17.6	5.9	3150
5	12L	12R	2	50	18	A	34	17.6	22.7	5.1	1700
6	13L	13R	2	55	18	A	30	22.7	27.8	5.1	1650
7	2L	2R	0	55	22	A	0	27.8	38.0	10.2	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	55	30	B	0	38.0	32.0	-6.0	0
2	12L	12R	2	50	22	B	34	32.0	25.8	-6.2	1700
3	10L	10R	2	50	22	B	42	25.8	19.6	-6.2	2100
4	8L	8R	2	45	18	B	50	19.6	14.5	-5.1	2250
5	6L	6R	1	40	18	B	29	14.5	12.0	-2.5	1160
6	2L	2R	1	40	18	B	37	12.0	9.5	-2.5	1480
7	2L	2R	0	40	14	B	0	9.5	0.0	-9.5	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.1	1.56	1	1	1.56	6.1

