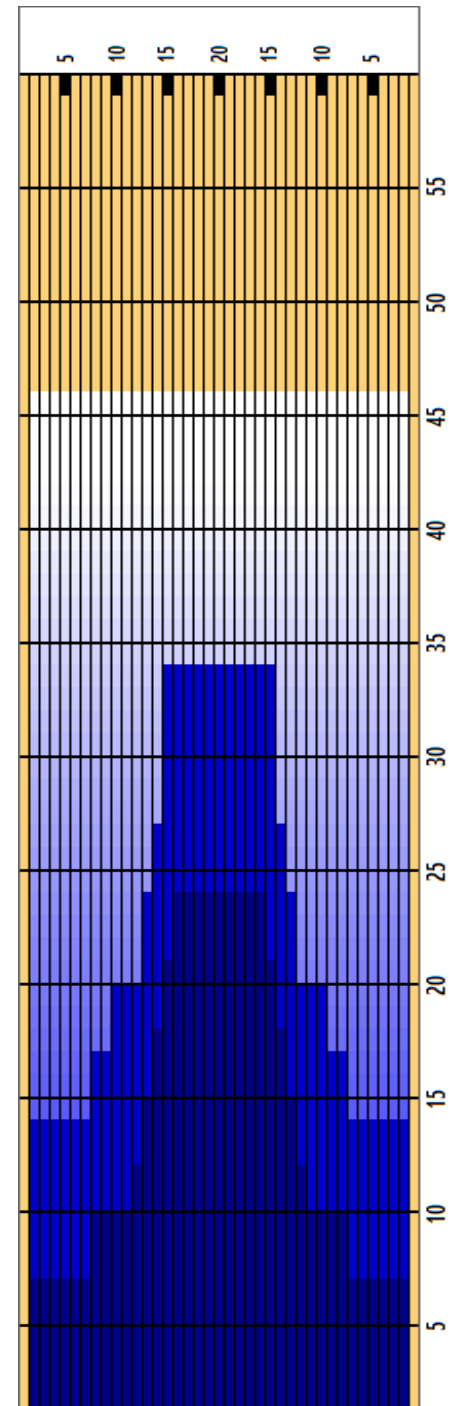


Oil Pattern Distance	46	Reverse Brush Drop	43	Oil Per Board	50 ul
Forward Oil Total	13.75 mL	Reverse Oil Total	10.35 mL	Volume Oil Total	24.1 mL
Tank Configuration	Multi Tank	Tank A Conditioner	FIRE	Tank B Conditioner	CURVE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	A	185	0.0	7.9	7.9	9250
2	8L	8R	1	18	A	25	7.9	10.4	2.5	1250
3	12L	12R	1	18	A	17	10.4	12.9	2.5	850
4	13L	13R	1	18	A	15	12.9	15.4	2.5	750
5	14L	14R	1	22	A	13	15.4	18.5	3.1	650
6	15L	15R	1	22	A	11	18.5	21.6	3.1	550
7	16L	16R	1	22	A	9	21.6	24.7	3.1	450
8	2L	2R	0	22	A	0	24.7	46.0	21.3	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	46.0	34.0	-12.0	0
2	15L	15R	2	26	B	22	34.0	26.7	-7.3	1100
3	14L	14R	1	22	B	13	26.7	23.6	-3.1	650
4	13L	13R	1	22	B	15	23.6	20.5	-3.1	750
5	10L	10R	1	22	B	21	20.5	17.4	-3.1	1050
6	8L	8R	1	22	B	25	17.4	14.3	-3.1	1250
7	2L	2R	3	14	B	111	14.3	8.4	-5.9	5550
8	2L	2R	0	14	B	0	8.4	0.0	-8.4	0



Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.5	1.85	1.12	1.12	1.85	2.5

