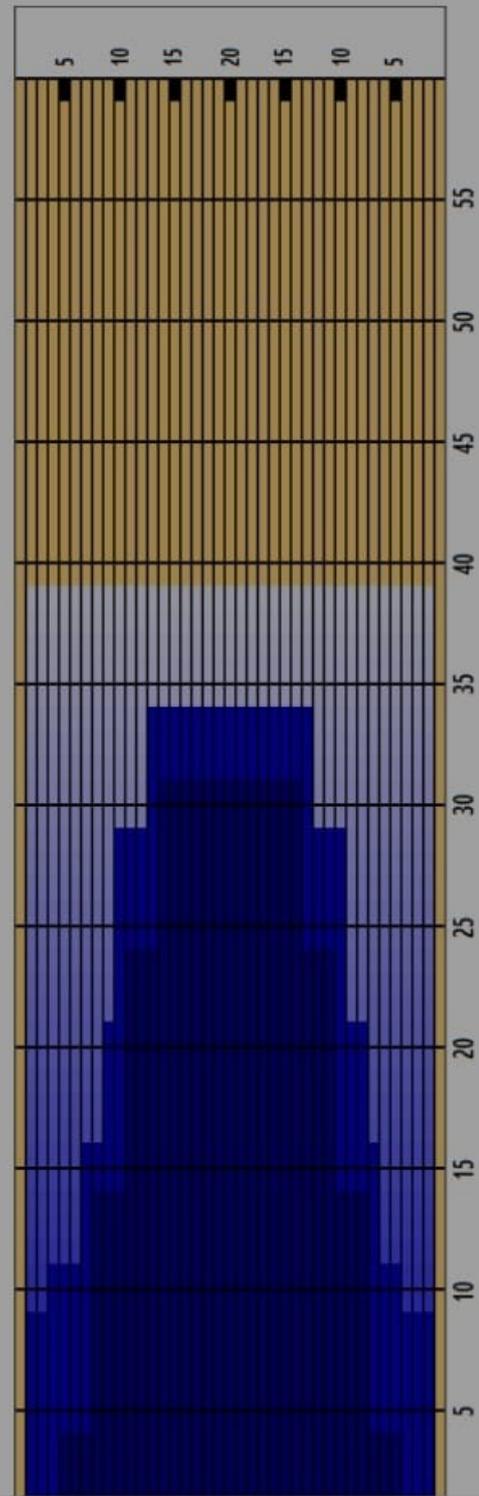


| | | | | | |
|----------------------|----------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 39 | Reverse Brush Drop | 39 | Oil Per Board | 40 |
| Forward Oil Total | 12.28 mL | Reverse Oil Total | 10.56 mL | Volume Oil Total | 22.84 mL |
| Tank Configuration | A Only | Tank A Conditioner | Current | Tank B Conditioner | Current |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 2 | 14 | A | 74 | 0.0 | 1.9 | 1.9 | 2960 |
| 2 | 5L | 5R | 1 | 18 | A | 31 | 1.9 | 4.4 | 2.5 | 1240 |
| 3 | 8L | 8R | 4 | 18 | A | 100 | 4.4 | 14.6 | 10.2 | 4000 |
| 4 | 11L | 11R | 4 | 18 | A | 76 | 14.6 | 24.8 | 10.2 | 3040 |
| 5 | 14L | 14R | 2 | 22 | A | 26 | 24.8 | 31.0 | 6.2 | 1040 |
| 6 | 2L | 2R | 0 | 22 | A | 0 | 31.0 | 39.0 | 8.0 | 0 |

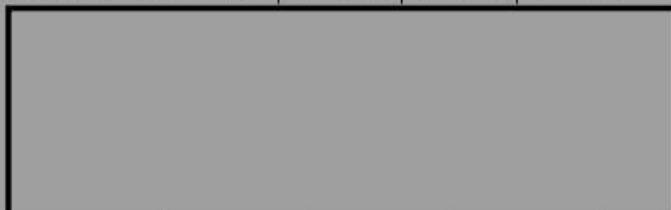
| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 30 | A | 0 | 39.0 | 34.0 | -5.0 | 0 |
| 2 | 13L | 13R | 2 | 18 | A | 30 | 34.0 | 28.9 | -5.1 | 1200 |
| 3 | 10L | 10R | 3 | 18 | A | 63 | 28.9 | 21.3 | -7.6 | 2520 |
| 4 | 9L | 8R | 2 | 18 | A | 48 | 21.3 | 16.2 | -5.1 | 1920 |
| 5 | 7L | 7R | 2 | 18 | A | 54 | 16.2 | 11.1 | -5.1 | 2160 |
| 6 | 4L | 5R | 1 | 14 | A | 32 | 11.1 | 9.2 | -1.9 | 1280 |
| 7 | 2L | 2R | 1 | 14 | A | 37 | 9.2 | 7.3 | -1.9 | 1480 |
| 8 | 2L | 2R | 0 | 14 | A | 0 | 7.3 | 0.0 | -7.3 | 0 |



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined



Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description | Outside:Middle | Middle:Middle | Inside:Middle | Middle:Inside | Middle:Middle | Middle:Outside |
| Track Zone Ratio | 5 | 1.5 | 1.02 | 1.02 | 1.46 | 5.22 |

