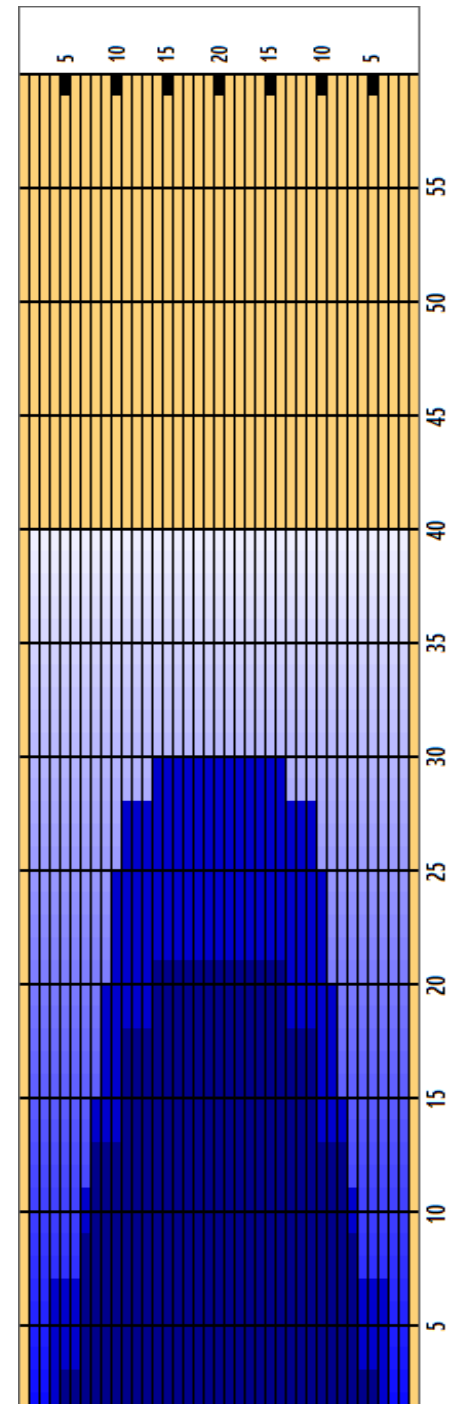


Oil Pattern Distance	40	Reverse Brush Drop	30	Oil Per Board	40 uI
Forward Oil Total	11.16 mL	Reverse Oil Total	10.28 mL	Volume Oil Total	21.44 mL
Tank Configuration	Multi Tank	Tank A Conditioner	CURRENT	Tank B Conditioner	CURVE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	1	10	A	35	0.0	0.0	0.0	1400
2	5L	5R	2	14	A	62	0.0	3.9	3.9	2480
3	7L	7R	3	14	A	81	3.9	9.8	5.9	3240
4	8L	8R	2	14	A	50	9.8	13.7	3.9	2000
5	11L	11R	2	18	A	38	13.7	18.8	5.1	1520
6	14L	14R	1	18	A	13	18.8	21.3	2.5	520
7	3L	3R	0	18	A	0	21.3	40.0	18.7	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	40.0	30.0	-10.0	0
2	14L	14R	1	18	B	13	30.0	27.5	-2.5	520
3	11L	11R	1	18	B	19	27.5	25.0	-2.5	760
4	10L	10R	2	18	B	42	25.0	19.9	-5.1	1680
5	9L	9R	2	18	B	46	19.9	14.8	-5.1	1840
6	8L	8R	2	14	B	50	14.8	10.9	-3.9	2000
7	7L	7R	2	14	B	54	10.9	7.0	-3.9	2160
8	4L	4R	1	10	B	33	7.0	5.6	-1.4	1320
9	3L	3R	0	10	B	0	5.6	0.0	-5.6	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.5	1.29	1.02	1.02	1.29	5.5

