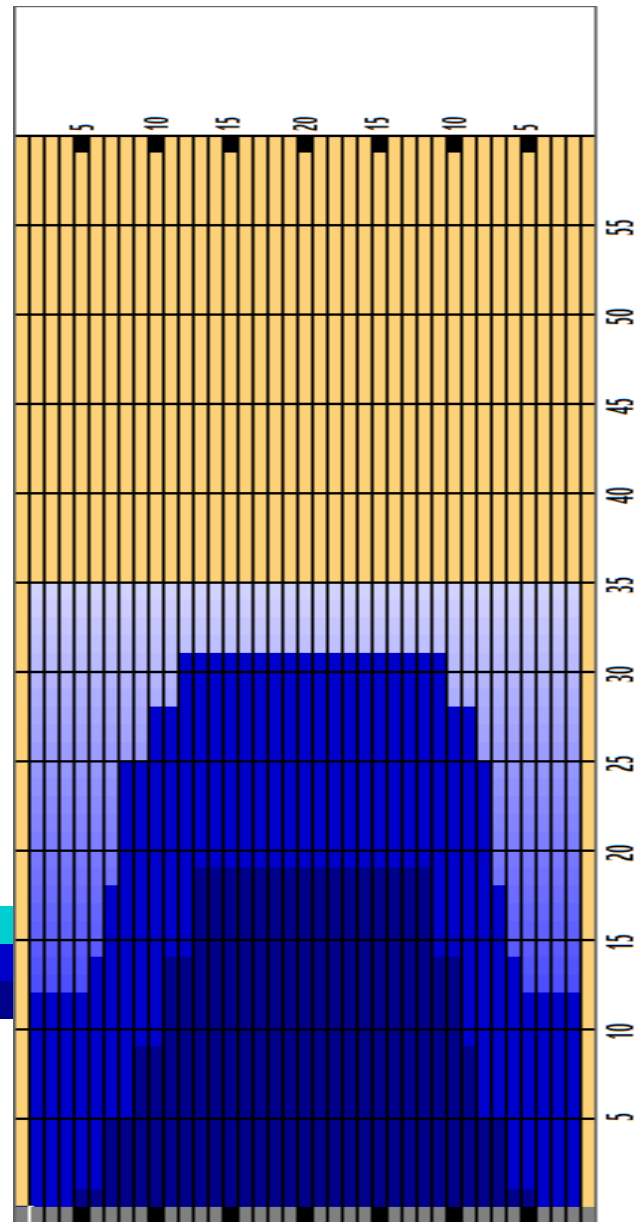


Oil Pattern Distance	35	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	11.8 mL	Reverse Oil Total	11.75 mL	Volume Oil Total	23.55 mL
Tank Configuration	A-B	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	14	3	33	0.0	0.0	0.0	1650
2	5L	5R	1	14	3	31	0.0	1.9	1.9	1550
3	7L	7R	2	14	3	54	1.9	5.8	3.9	2700
4	9L	9R	2	14	3	46	5.8	9.7	3.9	2300
5	11L	10R	2	18	3	40	9.7	14.8	5.1	2000
6	13L	12R	2	18	3	32	14.8	19.9	5.1	1600
7	2L	2R	0	18	3	0	19.9	24.0	4.1	0
8	2L	2R	0	22	3	0	24.0	35.0	11.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	35.0	31.0	-4.0	0
2	12L	11R	1	22	3	18	31.0	27.9	-3.1	900
3	10L	9R	1	18	3	22	27.9	25.4	-2.5	1100
4	8L	8R	3	18	3	75	25.4	17.8	-7.6	3750
5	7L	7R	2	14	3	54	17.8	13.9	-3.9	2700
6	6L	6R	1	14	3	29	13.9	12.0	-1.9	1450
7	2L	2R	1	14	3	37	12.0	10.1	-1.9	1850
8	2L	2R	0	14	3	0	10.1	0.0	-10.1	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 7 In Lane
 Machine On 9/10/2013 11:36 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.28	1.34	1	1	1.23	5.28

