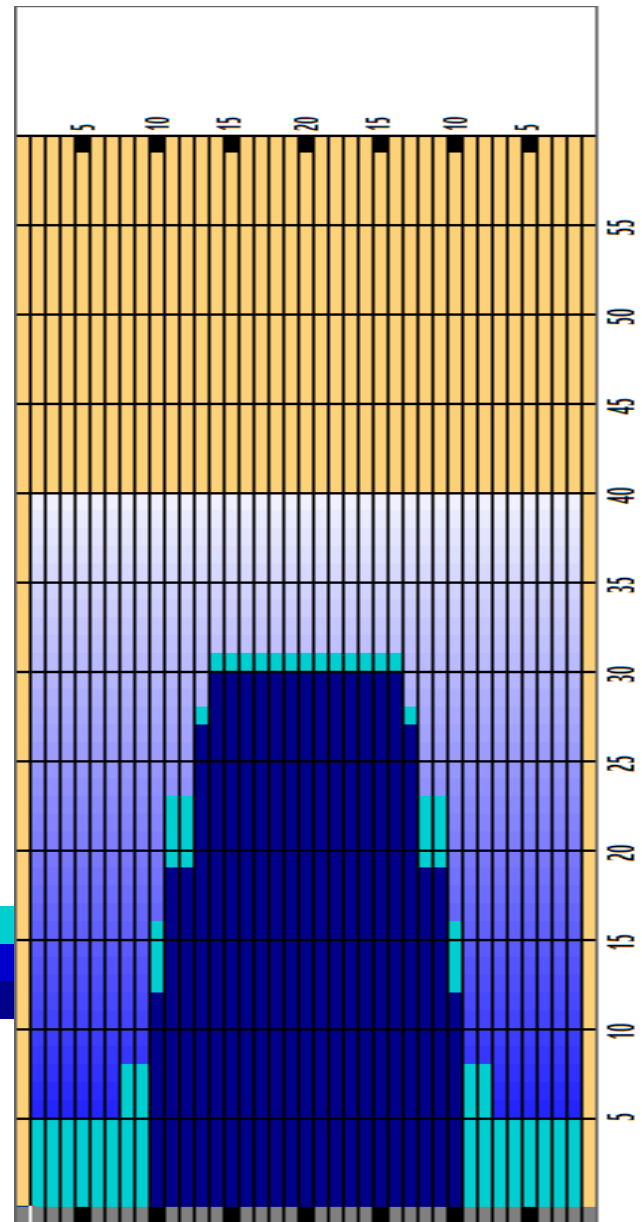


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	13.44 mL	Reverse Oil Total	6.28 mL	Volume Oil Total	19.72 mL
Tank Configuration	A-B	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	148	0.0	5.9	5.9	5920
2	8L	8R	1	18	3	25	5.9	8.4	2.5	1000
3	10L	10R	3	18	3	63	8.4	16.0	7.6	2520
4	11L	11R	3	18	3	57	16.0	23.6	7.6	2280
5	13L	13R	2	18	3	30	23.6	28.7	5.1	1200
6	14L	14R	1	22	3	13	28.7	31.8	3.1	520
7	2L	2R	0	22	3	0	31.8	34.0	2.2	0
8	2L	2R	0	26	3	0	34.0	40.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	40.0	30.0	-10.0	0
2	14L	14R	1	22	3	13	30.0	26.9	-3.1	520
3	13L	13R	3	18	3	45	26.9	19.3	-7.6	1800
4	11L	11R	3	18	3	57	19.3	11.7	-7.6	2280
5	10L	10R	2	14	3	42	11.7	7.8	-3.9	1680
6	2L	2R	0	14	3	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix 24:1 Forward
 Cleaner Ratio Back End Mix 33:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 7 In Lane
 Machine On 9/10/2013 11:36 AM



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	5.75	2.21	1.02	1.02	2.21	5.75

