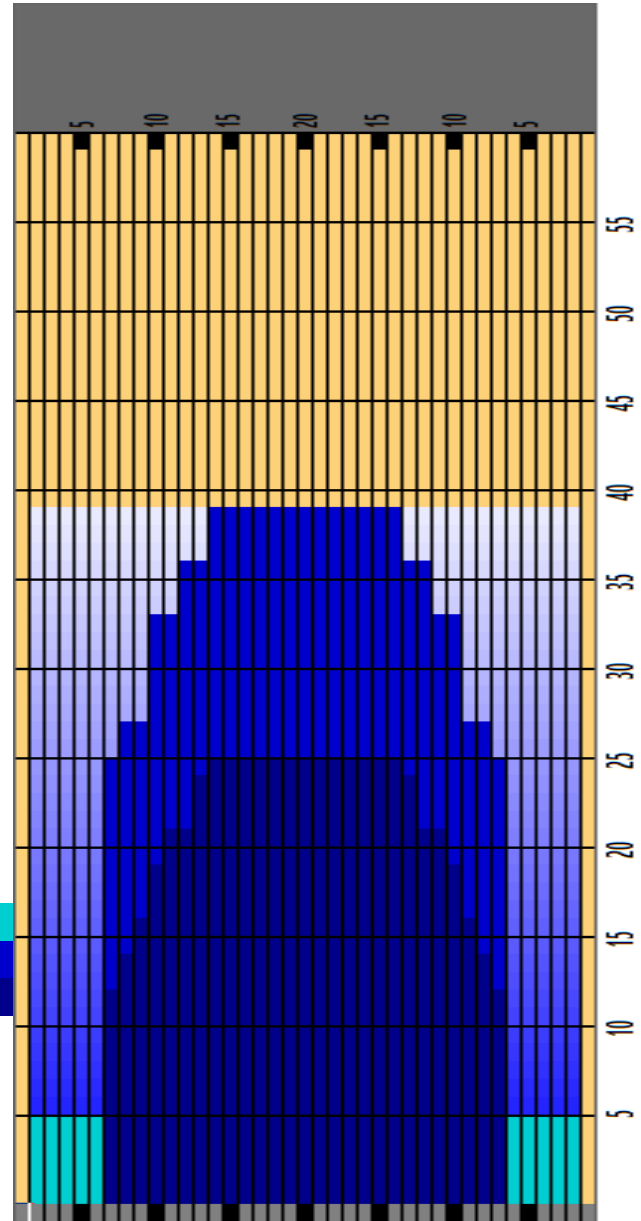


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	42 ul
Forward Oil Total	14.07 mL	Reverse Oil Total	5.208 mL	Volume Oil Total	19.278 mL
Tank Configuration	Only A	Tank A Conditioner	FIRE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	18	3	111	0.0	5.1	5.1	4662
2	7L	7R	2	50	14	3	54	5.1	9.0	3.9	2268
3	7L	7R	2	50	14	3	54	9.0	12.9	3.9	2268
4	8L	8R	1	50	14	3	25	12.9	14.8	1.9	1050
5	9L	9R	1	50	14	3	23	14.8	16.7	1.9	966
6	10L	10R	1	50	18	3	21	16.7	19.2	2.5	882
7	11L	11R	1	50	18	3	19	19.2	21.7	2.5	798
8	13L	13R	1	50	18	3	15	21.7	24.2	2.5	630
9	14L	14R	1	50	10	3	13	24.2	25.6	1.4	546
10	2L	2R	0	50	10	3	0	25.6	39.0	13.4	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	3	0	39.0	39.0	0.0	0
2	14L	14R	1	50	22	3	13	39.0	35.9	-3.1	546
3	12L	12R	1	50	22	3	17	35.9	32.8	-3.1	714
4	10L	10R	1	50	22	3	21	32.8	29.7	-3.1	882
5	10L	10R	1	50	18	3	21	29.7	27.2	-2.5	882
6	8L	8R	1	50	18	3	25	27.2	24.7	-2.5	1050
7	7L	7R	1	50	18	3	27	24.7	22.2	-2.5	1134
8	2L	2R	0	50	10	3	0	22.2	0.0	-22.2	0



Cleaner Ratio Main Mix 19:1 Forward
 Cleaner Ratio Back End Mix 19:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.75	1.44	1.02	1.02	1.44	4.75

