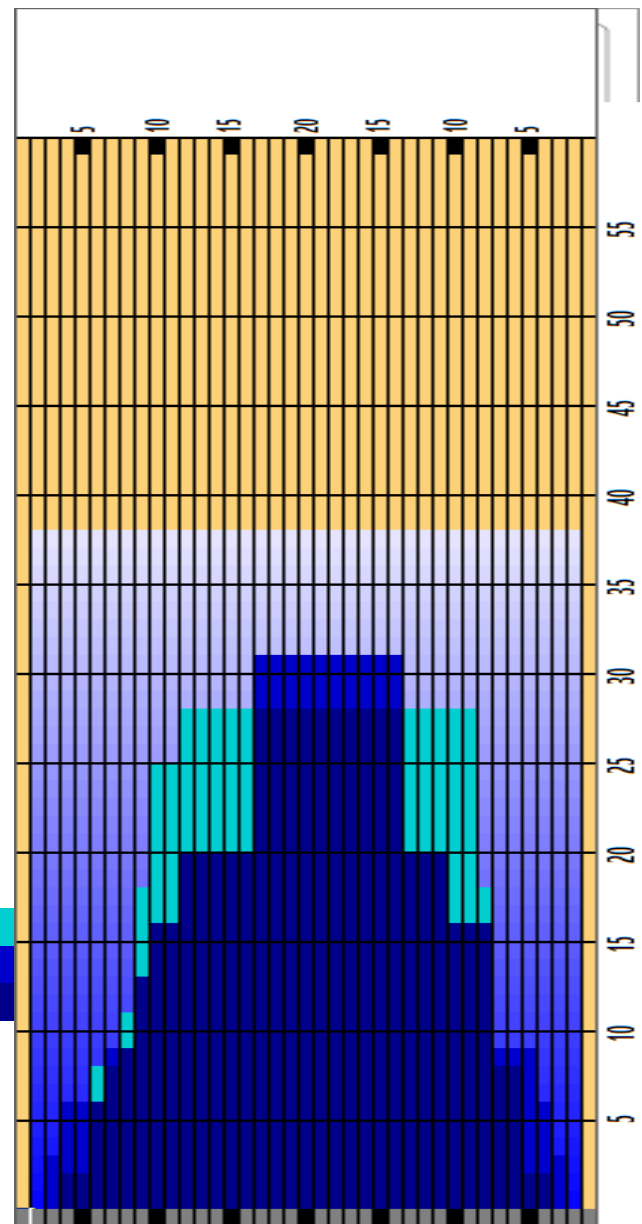


Oil Pattern Distance	38	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	13.25 mL	Reverse Oil Total	9.6 mL	Volume Oil Total	22.85 mL
Tank Configuration	A-B	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	3	37	0.0	0.0	0.0	1850
2	4L	4R	1	18	3	33	0.0	2.5	2.5	1650
3	6L	6R	2	22	3	58	2.5	8.7	6.2	2900
4	8L	8R	1	22	3	25	8.7	11.8	3.1	1250
5	9L	8R	2	22	3	48	11.8	18.0	6.2	2400
6	10L	9R	2	26	3	44	18.0	25.3	7.3	2200
7	12L	9R	1	26	3	20	25.3	28.9	3.6	1000
8	2L	2R	0	30	3	0	28.9	38.0	9.1	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	0	38.0	31.0	-7.0	0
2	17L	14R	3	26	3	30	31.0	20.0	-11.0	1500
3	12L	11R	1	26	3	18	20.0	16.4	-3.6	900
4	10L	8R	1	26	3	23	16.4	12.8	-3.6	1150
5	9L	8R	1	26	3	24	12.8	9.2	-3.6	1200
6	7L	5R	1	22	3	29	9.2	6.1	-3.1	1450
7	4L	4R	1	22	3	33	6.1	3.0	-3.1	1650
8	3L	3R	1	14	3	35	3.0	1.1	-1.9	1750
9	2L	2R	0	14	3	0	1.1	0.0	-1.1	0



Cleaner Ratio Main Mix                    19:1      Forward  
 Cleaner Ratio Back End Mix            19:1      Reverse  
 Cleaner Ratio Back End Distance      59        Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.13	1.51	1.14	1.03	1.28	3.8

